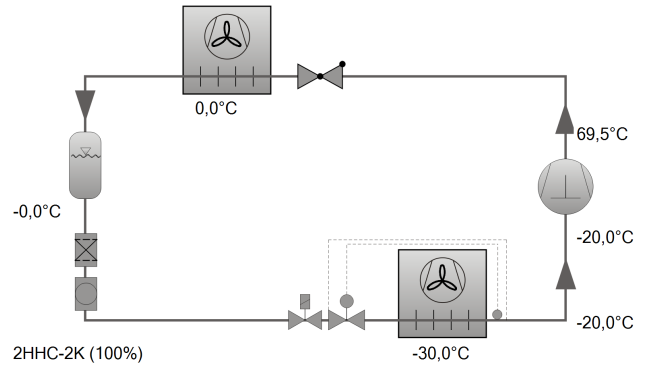




### Selection: Semi-hermetic Reciprocating Compressors

#### Input Values

Compressor model	(2HHC-2K)
Mode	Refrigeration and air conditioning
Refrigerant	R744
Reference temperature	Dew point temp.
Evaporating SST	-30,00 °C
Condensing SDT	0 °C
Liq. subc. (in condenser)	0 K
Suct. gas superheat	10,00 K
Operating mode	Subcritical
Power supply	400V-3-50Hz
Capacity control	100%
Useful superheat	100%

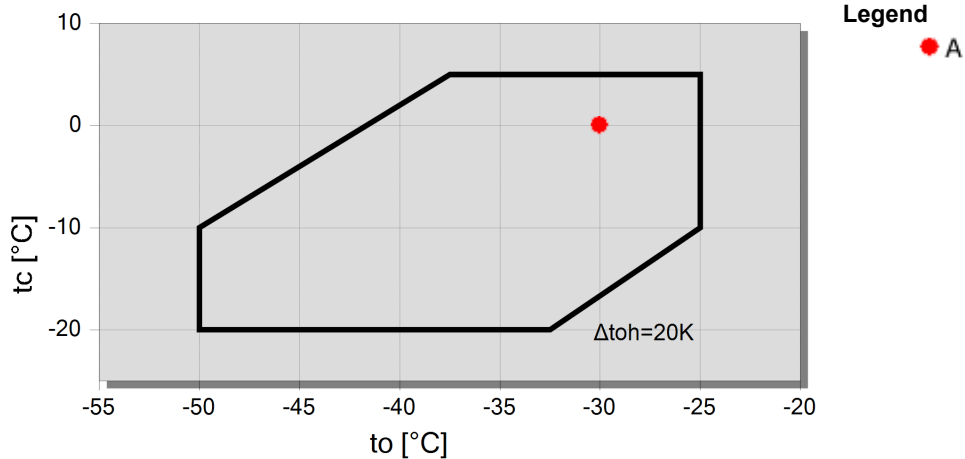


#### Result

Compressor	2HHC-2K-40S
Capacity steps	100%
Cooling capacity	8,38 kW
Cooling capacity *	8,38 kW
Evaporator capacity	8,38 kW
Power input	2,41 kW
Current (400V)	4,30 A
Voltage range	380-420V
Condenser capacity	10,79 kW
COP/EER	3,47
COP/EER *	3,47
Mass flow	121,7 kg/h
Discharge gas temp. w/o cooling	69,5 °C

Tentative Data.  
 \*according to EN12900 (10K suction gas superheat, 0K liquid subcooling)

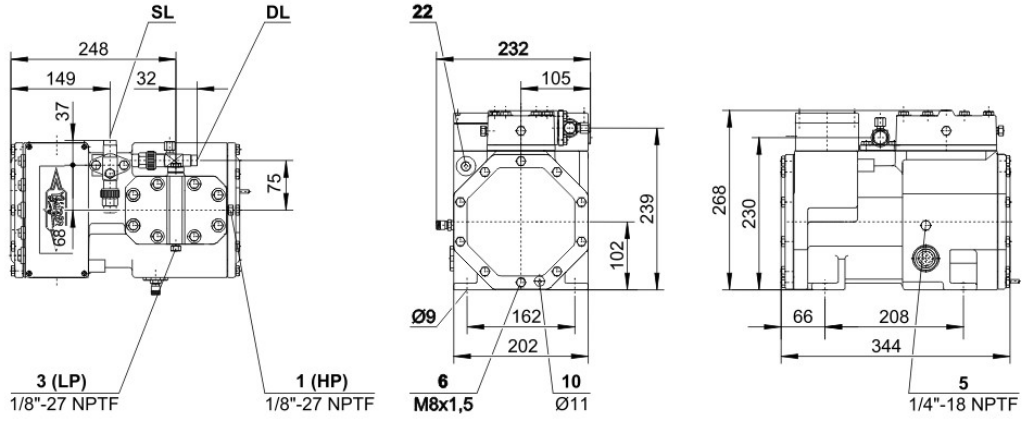
#### Application Limits 2HHC-2K





## Technical Data: (2HHC-2K)

### Dimensions and Connections





## Technical Data

### Technical Data

Displacement (1450rpm 50Hz)	4,34 m <sup>3</sup> /h
Displacement (1750rpm 60Hz)	5,24 m <sup>3</sup> /h
No. of cylinder x bore x stroke	2 x 38 mm x 22 mm
Weight	45 kg
Max. pressure (LP/HP)	25 / 40 bar
Connection suction line	16 mm - 5/8"
Connection discharge line	12 mm - 1/2"
Oil type R744 (CO <sub>2</sub> )	BSE85K (Standard) BSE60K (Option)

### Motor data

Motor voltage (more on request)	380-420V Y-3-50Hz
Max. operating current	4.5 A
Starting current (Rotor locked)	22.5 A
Max. power input	2,8 kW

### Extent of delivery (standard)

Motor protection	SE-B3(Standard), SE-B2(Option)
Enclosure class	IP65
Vibration dampers	Standard
Oil charge	1,00 dm <sup>3</sup>

### Available options

Oil heater	0..60 W PTC (Option)
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### Sound measurement



## Semi-hermetic Reciprocating Compressors

**Motor 1** = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

**Motor 2** = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

**Motor 3** = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

### Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

### ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

- \* plausibility tests of the data performed by experts.
- \* regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compressors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

### Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program  Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

### Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared.

Sound pressure level: values based on free field area conditions with hemispherical sound emission in 1 meter distance.

### General remarks regarding sound data

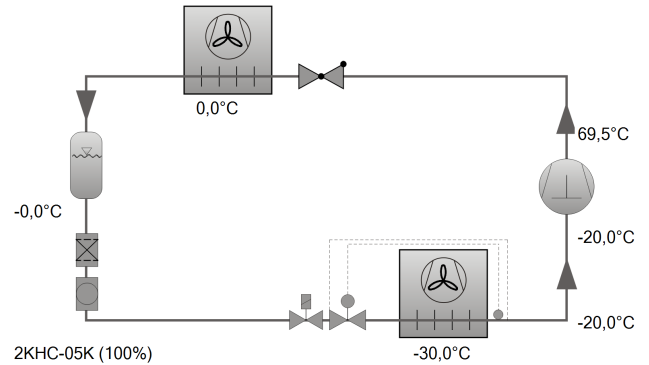
Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extent possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.



### Selection: Semi-hermetic Reciprocating Compressors

#### Input Values

Compressor model	(2KHC-05K)
Mode	Refrigeration and air conditioning
Refrigerant	R744
Reference temperature	Dew point temp.
Evaporating SST	-30,00 °C
Condensing SDT	0 °C
Liq. subc. (in condenser)	0 K
Suct. gas superheat	10,00 K
Operating mode	Subcritical
Power supply	400V-3-50Hz
Capacity control	100%
Useful superheat	100%



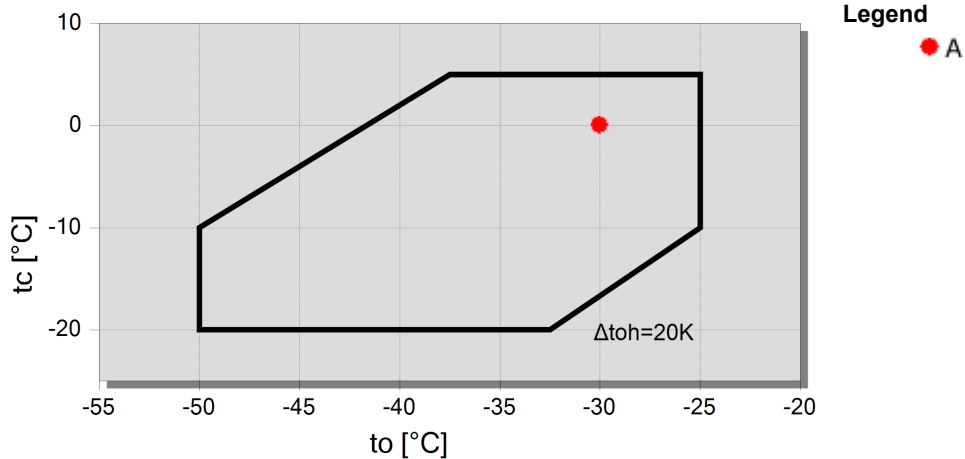
#### Result

Compressor	2KHC-05K-40S
Capacity steps	100%
Cooling capacity	5,21 kW
Cooling capacity *	5,21 kW
Evaporator capacity	5,21 kW
Power input	1,50 kW
Current (400V)	2,68 A
Voltage range	380-420V
Condenser capacity	6,71 kW
COP/EER	3,47
COP/EER *	3,47
Mass flow	75,7 kg/h
Discharge gas temp. w/o cooling	69,5 °C

Tentative Data.

\*according to EN12900 (10K suction gas superheat, 0K liquid subcooling)

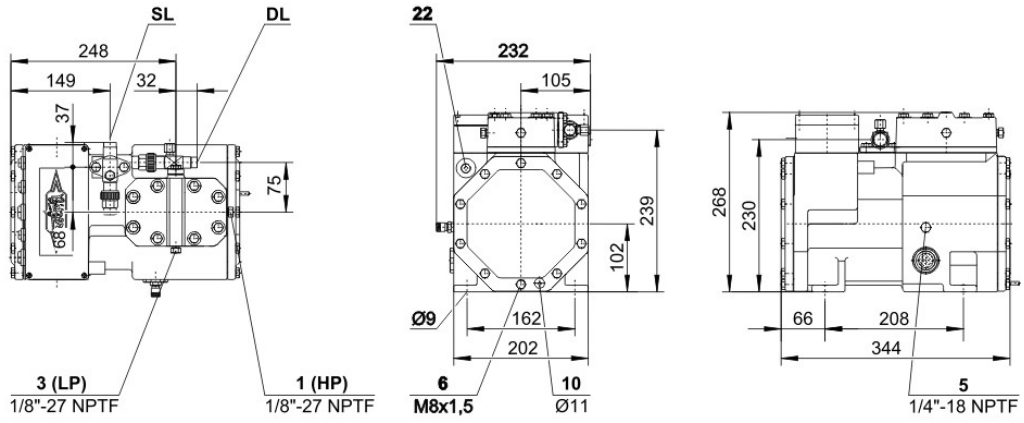
#### Application Limits 2KHC-05K





## Technical Data: (2KHC-05K)

### Dimensions and Connections





## Technical Data

### Technical Data

Displacement (1450rpm 50Hz)	2,71 m <sup>3</sup> /h
Displacement (1750rpm 60Hz)	3,27 m <sup>3</sup> /h
No. of cylinder x bore x stroke	2 x 30 mm x 22 mm
Weight	43 kg
Max. pressure (LP/HP)	25 / 40 bar
Connection suction line	16 mm - 5/8"
Connection discharge line	12 mm - 1/2"
Oil type R744 (CO <sub>2</sub> )	BSE85K (Standard) BSE60K (Option)

### Motor data

Motor voltage (more on request)	380-420V Y-3-50Hz
Max. operating current	2.9 A
Starting current (Rotor locked)	12.0 A
Max. power input	1,8 kW

### Extent of delivery (standard)

Motor protection	SE-B3(Standard), SE-B2(Option)
Enclosure class	IP65
Vibration dampers	Standard
Oil charge	1,00 dm <sup>3</sup>

### Available options

Oil heater	0..60 W PTC (Option)
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### Sound measurement



## Semi-hermetic Reciprocating Compressors

**Motor 1** = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

**Motor 2** = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

**Motor 3** = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

### Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

### ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

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### Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program  Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

### Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared.

Sound pressure level: values based on free field area conditions with hemispherical sound emission in 1 meter distance.

### General remarks regarding sound data

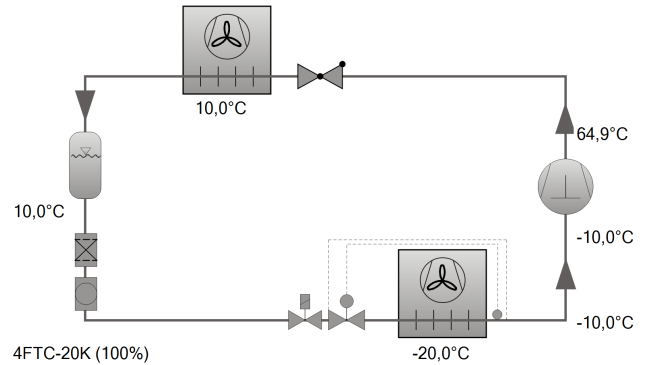
Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extent possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.



### Selection: Semi-hermetic Reciprocating Compressors

#### Input Values

Compressor model	(4FTC-20K)
Mode	Refrigeration and air conditioning
Refrigerant	R744
Reference temperature	Dew point temp.
Evaporating SST	-20,00 °C
Condensing SDT	10,00 °C
Liq. subc. (in condenser)	0 K
Suct. gas superheat	10,00 K
Operating mode	Subcritical
Power supply	400V-3-50Hz
Capacity control	100%
Useful superheat	100%



#### Result

<b>Compressor</b>	<b>4FTC-20K-40P</b>
Capacity steps	100%
Cooling capacity	44,6 kW
Cooling capacity *	44,6 kW
Evaporator capacity	44,6 kW
Power input	11,17 kW
Current (400V)	20,1 A
Voltage range	380-420V
Condenser capacity	55,8 kW
COP/EER	4,00
COP/EER *	4,00
Mass flow	719 kg/h
Discharge gas temp. w/o cooling	64,9 °C



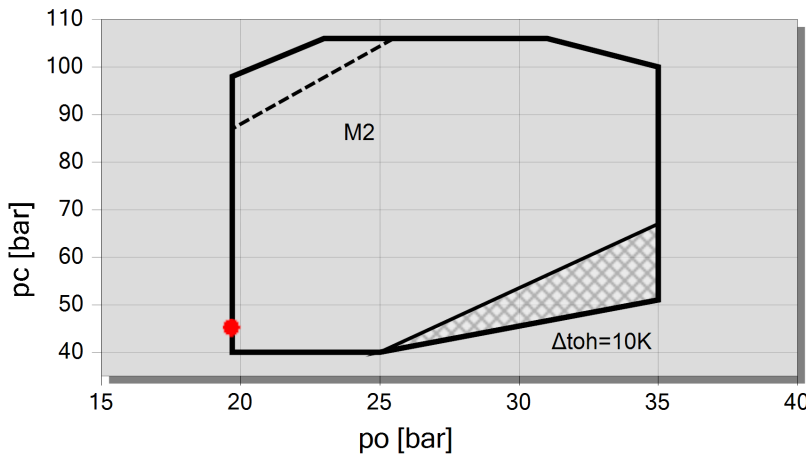
Tentative Data.

\*Compressor performance data certified by ASERCOM (see T. Data/ Notes)

Attention, consider operating parameters. See KP-130 or consult BITZER.

\*according to EN12900 (10K suction gas superheat, 0K liquid subcooling)

#### Application Limits 100% 4FTC-20K



#### Legend

M2: motor 2

--- Operation above designated line not allowed for following compressor models: 4PTE, 4PTC

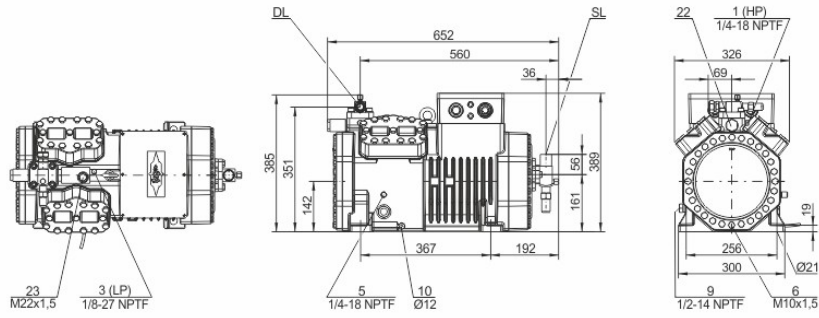
▨ mind operating parameters

● A



## Technical Data: (4FTC-20K)

### Dimensions and Connections





## Technical Data

### Technical Data

Displacement (1450rpm 50Hz)	17,8 m <sup>3</sup> /h
Displacement (1750rpm 60Hz)	21,5 m <sup>3</sup> /h
No. of cylinder x bore x stroke	4 x 50mm x 26mm
Weight	165 kg
Max. pressure (LP/HP)	100/160 bar
Connection suction line	28 mm - 1 1/8"
Connection discharge line	18 mm - 3/4"
Oil type R744 (CO <sub>2</sub> )	BSE85K (Standard)

### Motor data

Motor version	2
Motor voltage (more on request)	380-420V PW-3-50Hz
Max. operating current	42.0 A
Winding ratio	50/50
Starting current (Rotor locked)	97.0 A Y / 158.0 A YY
Max. power input	24,6 kW

### Extent of delivery (standard)

Motor protection	SE-B3(Standard), SE-B2(OPTION)
Enclosure class	IP65
Vibration dampers	Standard
Oil charge	2,60 dm <sup>3</sup>
Oil heater	0..140 W PTC (Standard)

### Available options

Connection suction line	Option
Discharge shut-off valve	Option
Oil level monitoring	OLC-K1 (Option)

### Sound measurement

Sound power level (-10°C / 90bar)	83 dB(A) @ 50Hz
Sound pressure level @ 1m (-10°C / 90bar)	75 dB(A) @ 50Hz



## Semi-hermetic Reciprocating Compressors

**Motor 1** = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

**Motor 2** = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

**Motor 3** = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

### Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

### ASERCOM certified performance data

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### Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program  Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

### Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared.

Sound pressure level: values based on free field area conditions with hemispherical sound emission in 1 meter distance.

### General remarks regarding sound data

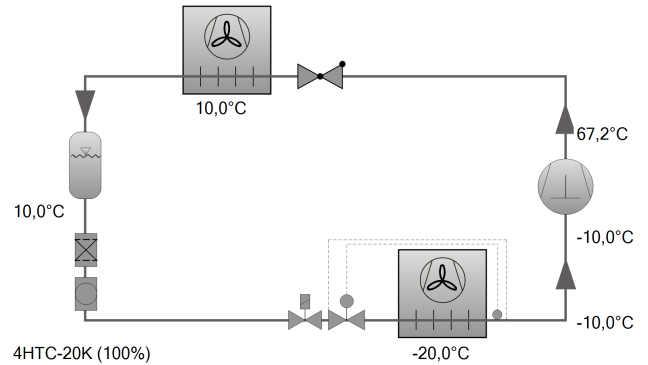
Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extent possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.



### Selection: Semi-hermetic Reciprocating Compressors

#### Input Values

Compressor model	(4HTC-20K)
Mode	Refrigeration and air conditioning
Refrigerant	R744
Reference temperature	Dew point temp.
Evaporating SST	-20,00 °C
Condensing SDT	10,00 °C
Liq. subc. (in condenser)	0 K
Suct. gas superheat	10,00 K
Operating mode	Subcritical
Power supply	400V-3-50Hz
Capacity control	100%
Useful superheat	100%



#### Result

Compressor	4HTC-20K-40P
Capacity steps	100%
Cooling capacity	29,5 kW
Cooling capacity *	29,5 kW
Evaporator capacity	29,5 kW
Power input	7,74 kW
Current (400V)	15,79 A
Voltage range	380-420V
Condenser capacity	37,2 kW
COP/EER	3,81
COP/EER *	3,81
Mass flow	475 kg/h
Discharge gas temp. w/o cooling	67,2 °C



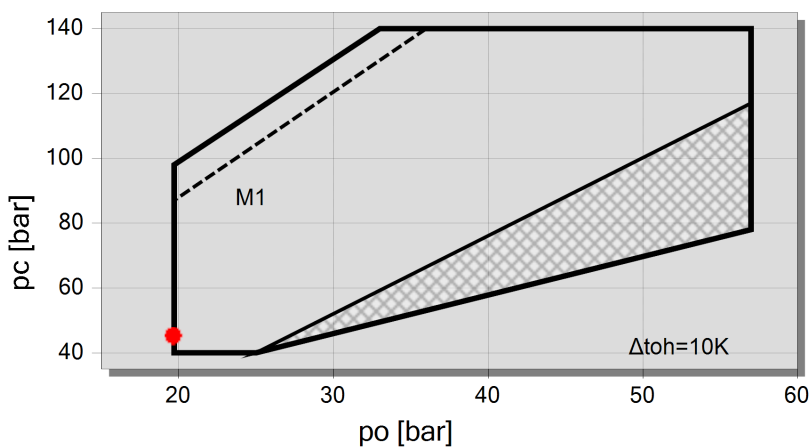
Tentative Data.

\*Compressor performance data certified by ASERCOM (see T. Data/ Notes)

Attention, consider operating parameters. See KP-130 or consult BITZER.

\*according to EN12900 (10K suction gas superheat, 0K liquid subcooling)

#### Application Limits 100% 4HTC-20K



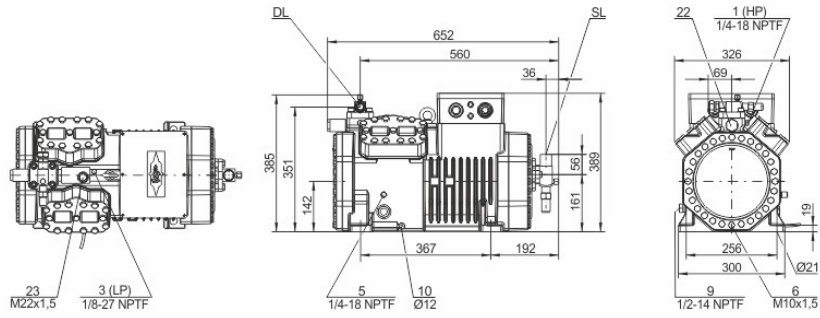
#### Legend

- mind operating parameters
- M1: motor 1
- Operation above designated line not allowed for following compressor models: 4PTE, 4PTC
- A



## Technical Data: (4HTC-20K)

### Dimensions and Connections





## Technical Data

### Technical Data

Displacement (1450rpm 50Hz)	12,0 m <sup>3</sup> /h
Displacement (1750rpm 60Hz)	14,5 m <sup>3</sup> /h
No. of cylinder x bore x stroke	4 x 41mm x 26mm
Weight	165 kg
Max. pressure (LP/HP)	100/160 bar
Connection suction line	28 mm - 1 1/8"
Connection discharge line	18 mm - 3/4"
Oil type R744 (CO <sub>2</sub> )	BSE85K (Standard), p <sub>0</sub> >40bar, p <sub>c</sub> >120bar: BSG68K (Option)

### Motor data

Motor version	1
Motor voltage (more on request)	380-420V PW-3-50Hz
Max. operating current	39.2 A
Winding ratio	50/50
Starting current (Rotor locked)	97.0 A Y / 158.0 A YY
Max. power input	23,1 kW

### Extent of delivery (standard)

Motor protection	SE-B3(Standard), SE-B2(Option)
Enclosure class	IP65
Vibration dampers	Standard
Oil charge	2,60 dm <sup>3</sup>
Oil heater	0..140 W PTC (Standard)

### Available options

Connection suction line	Option
Discharge shut-off valve	Option
Oil level monitoring	OLC-K1 (Option)

### Sound measurement

Sound power level (-10°C / 90bar)	83 dB(A) @ 50Hz
Sound pressure level @ 1m (-10°C / 90bar)	75 dB(A) @ 50Hz



## Semi-hermetic Reciprocating Compressors

**Motor 1** = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

**Motor 2** = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

**Motor 3** = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

### Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

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### Condensing capacity

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### Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared.

Sound pressure level: values based on free field area conditions with hemispherical sound emission in 1 meter distance.

### General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extent possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.